



## SCOPE OF ACCREDITATION

### Heat Treating

**IMP Aerostructures a Division of IMP Group Limited**  
13 Tantramar Crescent  
Amherst, NS B4H 3Y7  
Canada

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)**

(A) Room Temperature Tensile – Check any applicable boxes

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microindentation Hardness (to be used on audits on/after 14 August 2016)**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L7) Near Surface Examinations – IGA, IGO

**AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)**

Aluminum Alloys – AC7102/2 must also be selected

**AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits before 14 October, 2018)**

U11 The Boeing Company

U13 Bombardier, Inc.

**AC7102/2 Rev C - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on audits before 2 September, 2018)**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

**AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 3 September 2017)**

Conductivity – Check any applicable boxes

Conductivity – Customer Specs

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

**AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

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